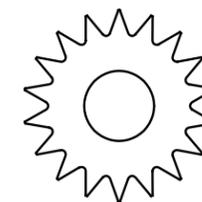
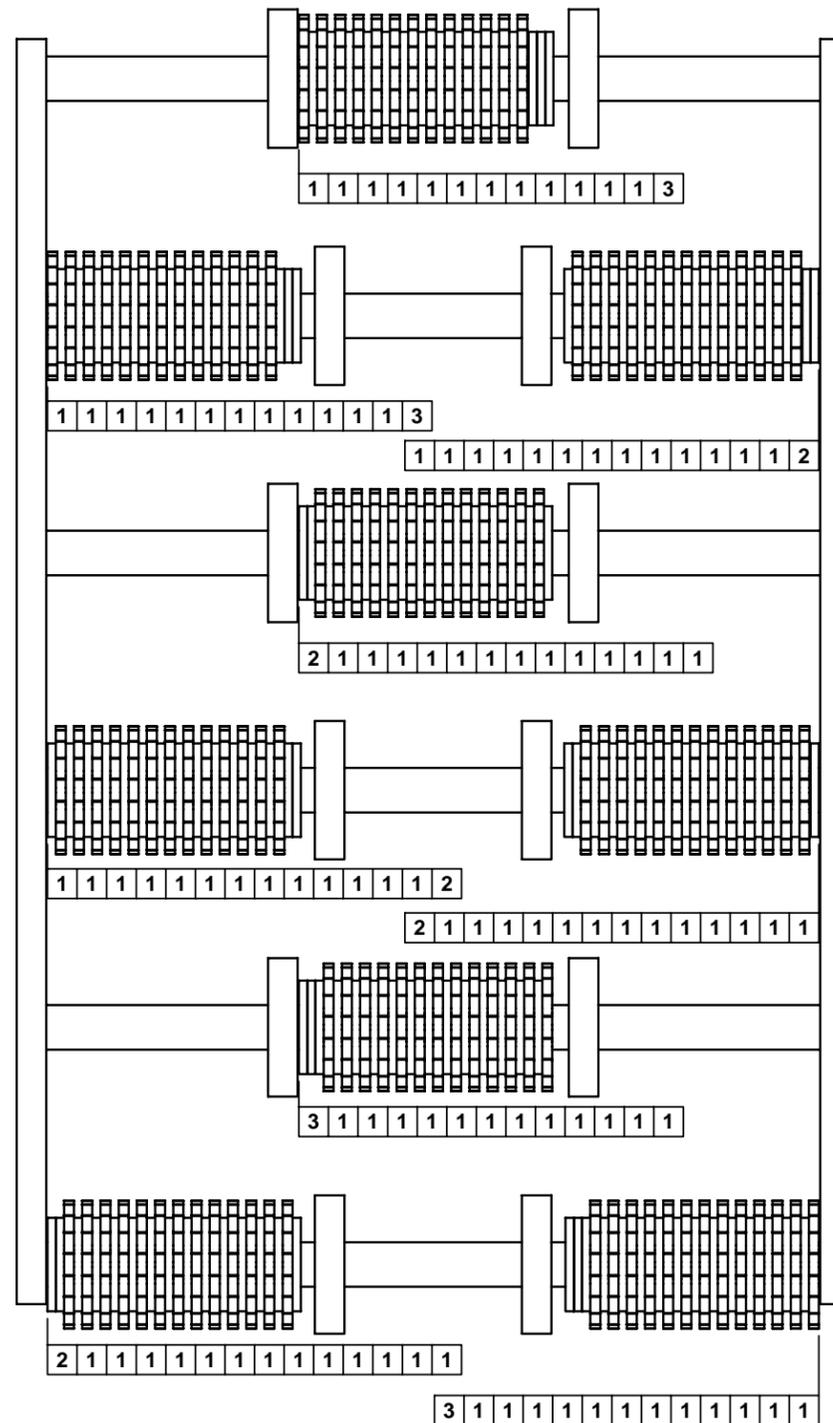


BMP-250-X

18 POINT STEEL STAR CUTTERS

COARSE LAYOUT



CATALOG NUMBER	QUANTITY	DESCRIPTION
SS18-1542-3	117	CUTTER/STEEL STAR, 18PT
WA-1630-3	135	WASHER/30MM X 16MM

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
APPROVAL		APPROVED BY: INITIAL		APPROVAL DATE: DATE	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
TOLERANCE MACHINING		BLASTRAC			
ANGLES ±.500°		<small>13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.</small>			
1 PL DEC ±.060		SS18-1542-3 CUTTER LAYOUT / COARSE			
2 PL DEC ±.010		BMP-250-X			
3 PL DEC ±.005		SCALE NA	DRWN KMK	828-SD065	
DATE 6/28/06		SHT 1 OF 1	<small>GEN</small>		